

## Eliseo B1 assembly instructions

Note; on some older model P actions the supplied screws will not work, older actions had 5mm action screws.

- 1) Remove pistol grip and trigger guard, pay special attention to the screw locations during disassembly.
- 2) Remove bolt, trigger, center recoil pin, (if used) and bolt stop retaining screw from your action.
- 3) Test fit action in the action sleeve, no fitting should be required however some small amounts of powder coating may need to be removed to achieve a smooth non binding fit in the sleeve.
- 4) After verifying correct fit, insert action into the sleeve being careful not to loose the bolt stop pin, insert the two short action screws into the forward action screw holes, rotate the assembly barrel up and apply downward pressure to the barrel to ensure the action is in contact with the shoulder in the action sleeve and snug the action screws.
- 5) Install the trigger and the trigger guard, torque the three action screws to 65 in. lb. then tighten the rear trigger guard allen nut, be very careful not to over tighten!
- 6) Snug the brass set screws lightly to about 20 in. lb.

### Pining the scope rail

The scope rail is pre drilled so it can be pinned to the action sleeve, the rail slot is slightly wider than the rail, this allows you to better center the windage on your scope. After your rifle is assembled bore sight your action and scope on a vertical line, leave the scope rail loose enough to allow movement of your scope, when satisfied carefully remove the scope tighten the rail screws and drill through the holes in the rail with a 3/16 drill, be careful not to drill into the action, to be safe you may want to remove the action before drilling, drive in the supplied pins when finished. I strongly recommend the rail be pinned to eliminate any possibility of movement.

If you have any questions with your assembly please call 714-630-5634